

TAPS AND DIES

(Thread Chasers)

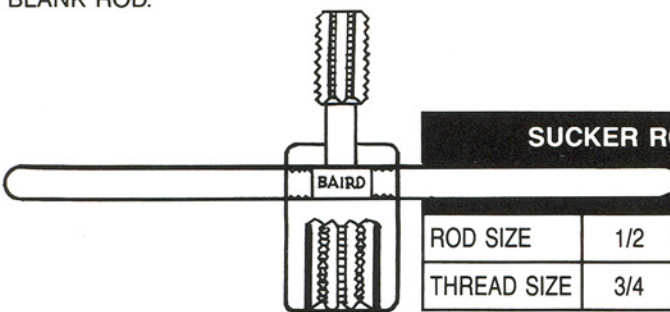


FOR SUCKER RODS

This Baird box and pin tool is for rechasing damaged threads on sucker rods to the original thread pitch and contact dimension. It can also be used when running the sucker rods back into the well for removing dirt, sand or scale from the box & pin threads before screwing up to insure proper shouldering and tightening of the joints.

NOTE: THIS TOOL IS NOT INTENDED FOR USE AS A TAP AND DIE TO CUT NEW THREADS ON BLANK ROD.

THREAD SIZE	BOX AND PIN TYPE TAP AND DIE	PART NO.
3/4"	FOR 1/2" API RODS	228 6700
7/8"* O.S.	FOR 5/8" O.S. RODS	228 6701
15/16"	FOR 5/8" API RODS	228 6702
1"* O.S.	FOR 3/4" O.S. RODS	228 6703
1-1/16"	FOR 3/4" API RODS	228 6704
1-3/16"	FOR 7/8" API RODS	228 6705
1-3/8"	FOR 1" API RODS	228 6706
1-9/16"	FOR 1-1/8" API RODS	228 6707



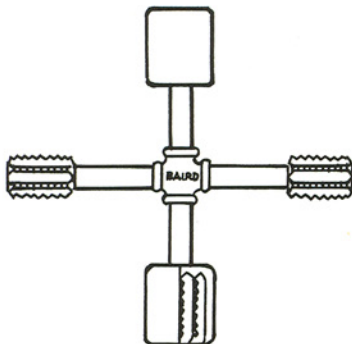
SUCKER ROD THREAD SPECIFICATIONS — BOX & PIN (ALL SIZES IN INCHES API UNLESS MARKED WITH ASTERISK * DENOTING OLD STYLE)

ROD SIZE	1/2	5/8*	5/8	3/4*	3/4	7/8	1	1-1/8
THREAD SIZE	3/4	7/8*	15/16	1*	1-1/16	1-3/16	1-3/8	1-9/16




1-1/8" POLISH RODS 15/16 OR 1-1/16" API THREAD FORMS
1-1/4" POLISH RODS 1-1/16 OR 1-3/16" API THREAD FORMS

*INDICATES OLD STYLE
(SMALLER THAN API)

For pumping wells or leases with more than one size of sucker rods we recommend use of the "combination type". This tool can be equipped with four taps or dies in any size assembly desired. All taps and dies are interchangeable in the hub and replacements can be made as required.



228 6710
COMBINATION TYPE
TAP AND DIE
WITH HUB
FOR
SUCKER ROD
PINS & BOXES
(SPECIFY SUCKER
ROD SIZE)

PARTS		PART NO.
	HUB — Accommodates All Sizes:	228 6713
	TAP For Box Thread Sizes:	3/4" 228 6728 7/8" O.S. 228 6714 15/16" 228 6715 1" O.S. 228 6716 1-1/16" 228 6717 1-3/16" 228 6718 1-3/8" 228 6719 1-9/16" 228 6726
	DIE For Pin Thread Sizes:	3/4" 228 6729 7/8" O.S. 228 6720 15/16" 228 6721 1" O.S. 228 6722 1-1/16" 228 6723 1-3/16" 228 6724 1-3/8" 228 6725 1-9/16" 228 6727